

*SPLIT*

DART AEROSPACE LTD	Work Order:	20510 A
Description: Custom W/O to correct bracket position	Part Number:	D3330-041
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Ref: N/A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.03.01	7
2	ST	Remove D3330-041 Frame Assembly from inventory. Qty Part Number Description Batch D3330-041 Frame Assembly 22226 22227 22228 22229	PL	05-03-15	7
3	MFA	Rework D3330-11/-13 Pin Brackets by removing weld and position bracket as shown in Dwg D3330	PL	05-03-15	7
4	MFA	Weld back brackets as per Dwg. D3330 using Jig D3330-041T1	PL	05-03-15	7
5	QC5/9	Inspect work to Step 4.	PL	05/03/15	7
6	FP	Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3	M	5.6 05/03/22	4
7	QC3	Inspect Powder Coat	M	05.03.22	4
8	ST	Identify and Stock.	PL	05/03/23	4
9	AC	Change to project number PS01-566 Cost / part: _____	PL	05-03-30	4
10	DC	Close W/O Inspect Level 21	KJ	05.03.23	4

(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

Rev	Date	Change	Revised By	Approved
A	05.02.28	New Issue	KJ/RF	

*PL*